

SPARES LIST

1961

SUPPLEMENTARY LIST

TO BE USED
IN CONJUNCTION WITH

1960

MAIN LIST No. C. L. 49

FOR MODELS

G2. G2S. G2CS. G5.



**PARTS SHOWN IN THIS LIST ARE CONFINED TO THOSE
THAT ARE DISSIMILAR TO THE 1960 MODELS.
PRICES IN THIS LIST ARE CONSOLIDATED.**

**MATCHLESS
MOTOR CYCLES**

**PROPRIETORS: ASSOCIATED MOTOR CYCLES LTD.
PLUMSTEAD - LONDON - S.E.18**

Part Number	Description	Quantity	Used on	Price	
				£	s. d.
PISTONS (Page 3)					
043039	Piston, bare, standard size	1	G2CS	1	16 9
043041	Piston, bare +.020 ins. oversize	1	G2CS	1	16 9
043043	Piston, bare, +.040 ins. oversize	1	G2CS	1	16 9
043040	Piston, complete, standard size	1	G2CS	2	13 10
043042	Piston, complete, +.020 ins. oversize	1	G2CS	2	13 10
043044	Piston, complete, +.040 ins. oversize	1	G2CS	2	13 10
ENGINE VALVES, GUIDES, ETC. (Page 3)					
042868	Valve, exhaust	1	G2, G2CS, G5	1	0 9
042869	Guide, exhaust valve	1	G2, G2CS, G5	11	0
042150	Collet, inlet valve stem	1	G2, G2CS, G5	1	1
042870	Collet, exhaust valve stem	1	G2, G2CS, G5	1	1
FLYWHEELS (Page 4)					
042230	Flywheel, bare, timing side	1	G2	1	7 1
043026	Flywheel, bare, timing side	1	G2CS	2	11 11
042229	Flywheel, bare, driving side	1	G2	1	8 9
043027	Flywheel, bare, driving side	1	G2CS	2	13 2
042227	Rod, connecting, with gudgeon pin bush	1	G2	2	7 0
043021	Rod, connecting, with gudgeon pin bush	1	G2CS	2	0 2
043393	Liner, for crankpin bearing	1	G2	12	6
022782	Liner, for crankpin bearing	1	G5	12	0
044020	Crankpin, only	1	G2CS, G5	1	18 4
020232	Cage, crankpin roller	1	G2CS, G5	19	8
000075	Roller, crankpin	28	G2CS, G5	2	3
043022	Nut, crankpin	2	G2CS	1	7 1
043025	Axle, drive side flywheel	1	G2CS	1	10 0
043023	Axle, timing side flywheel	1	G2CS	1	10 0
044070	Washer, crankpin	2	G2CS, G5	5	3
CRANKCASE (Page 5)					
043398	Crankcase, complete (1)	1	G2	16	5 6
043399	Crankcase, complete (2)	1	G2CS	18	19 4
044088	Crankcase, complete (3)	1	G5	20	11 7
043030	Crankcase, driving side only (4) (6)	1	G2	5	18 2
043034	Crankcase, driving side only (4) (6)	1	G2CS	5	18 2
044087	Crankcase, driving side only (4) (6)	1	G5	7	10 6
Note 1—comprises 043030 and 042579					
Note 2—comprises 043034 and 042653					
Note 3—comprises 044087 and 044011					
CRANKCASE BEARINGS (Page 5)					
026872	Bearing, ball, for driving side axle	1	G2, G2CS, G5	18	11
012543	Bearing, roller, for driving side axle	1	G2, G2CS, G5	1	8 11
ENGINE PLATES AND CRANKCASE BOLTS (Page 6)					
042972	Channel, engine support	1	G2CS	3	8 2
044340	Bush, engine support channel, left	1	G2CS, G5	1	9
044341	Bush, engine support channel, right	1	G2CS, G5	1	6
OIL FILTER (Page 7)					
042061	Filter, oil, felt	1	G2, G2CS, G5	6	7
042062	Seating, oil felt filter	1	G2, G2CS, G5	1	3
042063	Cap, oil felt filter	1	G2, G2CS, G5	1	1
042064	Spring, oil felt filter cap	1	G2, G2CS, G5	3	3
042058	Cap, assembled, oil felt filter housing	1	G2, G2CS, G5	5	0
042065	Washer, copper, oil felt filter housing cap	1	G2, G2CS, G5	1	6
RELEASE VALVE (Page 7)					
042219	Rotor, crankcase release	1	G2, G2CS, G5	6	1
043036	Stator, crankcase release	1	G2, G2CS, G5	10	0
017602	Key, Woodruff, crankcase release	1	G2, G2CS, G5	1	6
020016	Bolt, locating, crankcase release	1	G2, G2CS, G5	1	0
000011	Washer, crankcase release	1	G2, G2CS, G5	1	1
EXHAUST PIPE (Page 8)					
043009	Pipe, exhaust, only	1	G2CS	2	2 9
042541	Bracket, for exhaust pipe	1	G2CS	1	1
000192	Washer, spring, exhaust pipe fixing	1	G2, G5	1	1
000192	Washer, spring, exhaust pipe fixing	2	G2CS	1	1

Part Number	Description	Quantity	Used on	Price £ s. d.
CARBURETTER (Page 8)				
043035	Carburetter (less controls)	1	G2CS	5 0 0
042236	Extension, venturi	1	G2CS	6 7
GEARBOX FIXING PARTS (Page 10)				
000010	Washer, plain, gearbox adjuster	2	G2, G2CS, G5	1
SHAFTS AND GEARS (Page 11)				
044075	Gear, main, driving, with bushes	1	G2, G5	2 11 2
042850	Gear, main, driving, with bushes	1	G2CS	2 13 2
044076	Gear, third, mainshaft	1	G2, G2CS, G5	1 11 0
044082	Gear, second, layshaft	1	G2, G2CS, G5	1 5 5
044080	Gear, first, layshaft, with bush	1	G2, G5	1 10 9
042954	Gear, first layshaft, with bush	1	G2CS	1 9 0
044081	Bush, for first gear on layshaft	1	G2, G5	3 3
GEAR OPERATING PARTS (Page 11)				
041010	Washer, footchange stop plate bolt	2	G2, G2CS, G5	1
045062	Washer, footchange lever clamping bolt	1	G2, G2CS, G5	1
KICKSTART (Page 12)				
042943	Crank, only, kickstart	1	G2, G5	1 9 9
042934	Pin, pedal, kickstart	1	G2, G5	10 3
042927	Pin, pedal, kickstart	1	G2CS	10 3
CLUTCH (Page 12)				
043342	Plate, clutch, shouldered	1	G5	9 2
FRONT AND REAR FRAME (Page 13)				
042970	Frame, front, bare	1	G2CS	14 12 3
042994	Frame, rear, bare	1	G2CS	7 14 2
042459	Stud, front engine lug	2	G2, G2CS, G5	10
000003	Nut, front engine lug stud	4	G2, G2CS, G5	4
000010	Washer, front engine lug stud	4	G2, G2CS, G5	1
044337	Rod, seat tube to engine cradle	1	G2CS, G5	2 0 6
044338	Nut, seat tube rod	1	G2CS, G5	2 1
043010	Washer, seat tube rod	1	G2CS	6
Conversion				
042951	Lug, adaptor, to enable 1960-1961 front frame to be used on 1959 machines	1	G2, G2CS	10 9
FRONT FORK (Page 16)				
043429	Bush, for fork "H" top position	2	G2	6 2
043430	Bush, for fork "H" bottom position	2	G2	6 2
CENTRE STAND (Page 19)				
044351	Stand, centre, only, bare	1	G2, G5	3 15 8
043007	Bracket, centre stand stop rubber	1	G2CS	3 6
042269	Bolt, centre stand stop rubber bracket	1	G2CS	4 6
000004	Nut, centre stand stop rubber bracket	1	G2CS	4
000011	Washer, centre stand stop rubber bracket bolt	1	G2CS	1
BATTERY CARRIER (Page 21)				
042977	Carrier, battery (no strap)	1	G2CS	1 7 6
042983	Strap, front, for battery carrier	1	G2CS	19 0
042987	Rubber, battery carrier, bottom	1	G2CS	6
012291	Trunnion, plain, battery strap	1	G2CS	5
010851	Trunnion, screwed, battery strap	1	G2CS	1 0
042037	Screw, battery strap	1	G2CS	3
026361	Rubber, battery carrier, side	2	G2CS	1
042988	Rubber, battery carrier, rear	1	G2CS	1 0
042989	Rubber, battery carrier strap, rear	1	G2CS	6
042990	Rubber, battery carrier strap, top	1	G2CS	6
042991	Rubber, battery carrier strap, centre	2	G2CS	6
024205	Rubber, battery carrier strap, bottom	1	G2CS	6
000365	Bolt, battery carrier fixing, top	1	G2CS	11
000361	Bolt, battery carrier fixing bottom	2	G2CS	4
000004	Nut, battery carrier bottom fixing bolt	2	G2CS	4
000011	Washer, battery carrier bottom fixing bolt	2	G2CS	1

Part Number	Description	Quantity	Used on	Price £ s. d.
PILLION FOOTRESTS (Page 21)				
042936	Arm, bare, pillion footrest, left	1	G2, G2CS, G5	14 4
PETROL TANK (Page 21)				
027026	Motif, for petrol tank	2	G2, G2CS, G5	8 11
027027	Seating, rubber, for petrol tank motif	2	G2, G2CS, G5	1 4
TOOL BOX (Page 22)				
043394	Tool box, only, with lid	1	G2, G5	2 6 3
ACCESSORY COVER (Page 22)				
043396	Cover accessory, assembled	1	G2, G5	1 10 8
TRANSFERS (Page 23)				
009201	Transfer, for tool box and accessory cover	2	G2, G5	6
CONTROL CABLES (Page 23)				
026244	Cable, assembled, valve lifter	1	G5	6 7
017049	End, yoke, for front brake cable	1	G2CS	2 3
000736	Pin, clevis, front brake cable end	1	G2CS	5
000014	Pin, split, front brake cable yoke end clevis pin	1	G2CS	1
022728	Sheath, for control cables	R	G5	3
FRONT BRAKE (Page 27) (also 1960)				
018655	Stay, anchor, front brake cover plate	1	G2CS	19 4
044307	Stay, anchor, front brake cover plate	1	G5	19 4
014807	Bolt, anchor stay to cover plate	1	G2CS	4
000003	Nut, anchor stay to cover plate	1	G5	4
014119	Washer, spring anchor stay bolt	1	G2CS	1
REAR WHEEL SPROCKET (Page 29)				
042873	Sprocket, rear wheel, 62 teeth (road gearing)	1	G2CS	2 14 11
REAR CARRIER (Page 33)				
044363	Carrier, rear	1	G2, G5	2 1 8
044325	Support strip, rear carrier	2	G2, G5	4
000360	Bolt, support strip	2	G2, G5	4
000004	Nut, support strip bolt	2	G2, G5	4
000011	Washer, support strip bolt	2	G2, G5	1
000362	Bolt, fixing rear carrier	4	G2, G5	5
000004	Nut, rear carrier fixing bolt	4	G2, G5	4
000011	Washer, rear carrier fixing bolt	4	G2, G5	1
VARIOUS EQUIPMENT (Page 34)				
043063	Bar, locking fork crown	1	G2	} not yet available
043064	Bolt, pillar steering, lock	1	G2	
043065	Nut, pillar steering, lock bolt	1	G2	
HEADLAMP (Page 31)				
043417	Headlamp, with switch, ammeter and bulbs less cable harness	1	G2CS	3 14 9
043422	Headlamp, with switches, ammeter and bulbs less cable harness	1	G2, G5	5 6 5
043425	Shell only, headlamp	1	G2, G5	1 3 1
043423	Rim only, headlamp	1	G2, G5	13 9
043424	Light unit (reflector and glass), headlamp	1	G2, G5	17 6
043426	Holder, pilot light bulb	1	G2, G5	2 9
043427	Ring, sealing ammeter	1	All	6
ALTERNATOR (Page 31)				
042534	Alternator, (rotor and stator)	1	G2, G5	7 19 5
042855	Alternator, (rotor and stator)	1	G2CS	7 19 5
043105	Stator, generator	1	G2, G5	3 9 3
043400	Stator, generator	1	G2CS	3 9 3
043104	Rotor, generator	1	G2, G5	4 10 2
043401	Rotor, generator	1	G2CS	4 10 2
043106	Leads set (clip and screw)	1	G2, G5	8 3
043403	Leads set (clip and screw)	1	G2CS	2 9
042188	Stud, in chaincase, for stator	3	All	4
000005	Nut, for stator stud	3	All	4
021579	Washer, shakeproof, for stator stud	3	All	1
000230	Nut, retaining rotor	1	All	11

Part Number	Description	Quantity	Used on	Price	
				£	s. d.
042195	Key, for rotor ...	1	All		6
000176	Washer, for rotor nut ...	1	All		1
043108	Gasket set ...	1	G2, G5	1	8
042539	Coil, ignition ...	1	G2, G5	5	0
042857	Coil, ignition ...	1	G2CS	5	0
000543	Lead, for coil, 21 ins. 7 mm.	2	G2, G5	2	2
000543	Lead, for coil, 12 ins. 7 mm.	1	G2CS	1	6
042709	Clip, for ignition coil ...	1	G2CS	5	0
000070	Bolt, fixing coil ...	2	G2, G5		4
024213	Screw, coil clip ...	2	G2CS		3
000005	Nut, coil fixing bolt ...	2	G2, G5		4
024214	Sead, "D" coil clip crew ...	2	G2CS		3
000012	Washer, coil fixing bolt ...	2	G2, G5		1
024215	Nut (square), coil clip screw ...	2	G2CS		2
043109	Nuts, terminal set ...	1	G2, G5		6
043168	Nuts, terminal set ...	1	G2CS	1	1
044073	Contact breaker, complete unit ...	1	All	1	8
043404	Base plate unit ...	1	All	17	7
043405	Base plate, only ...	1	All	2	9
043406	Contact breaker only ...	1	All	8	3
043407	Cam unit ...	1	All	6	4
043113	Adaptor assembly ...	1	All	10	6
043408	Unit, auto advance ...	1	All	16	6
043110	Flyweight set ...	1	All	6	7
043411	Circlip and spring set ...	1	All	1	1
043112	Condensor set ...	1	All	5	6
043410	Screw and washer set ...	1	All		10
043120	Lead unit L.T. ...	1	G2, G5	1	0
043409	Lead unit L.T. ...	1	G2CS	1	8
000347	Bolt, cam unit ...	1	All		5
000012	Washer, cam unit bolt ...	1	All		1
000451	Screw, contact breaker plate ...	1	All		4
000039	Washer, contact breaker plate screw ...	1	All		1
042167	Cover, contact breaker ...	1	All	8	8
042168	Gasket, contact breaker cover ...	1	All		3
042172	Screw, contact breaker cover ...	1	All		1
024159	Grommet, contact breaker lead ...	1	All		2
042535	Rectifier, with bolt, nut and washers ...	1	All	2	4
043135	Fixing set, rectifier ...	1	All	2	4

ELECTRICAL SUNDRIES (Page 31)

043121	Ammeter ...	1	All		13	0	
042538	Switch, horn and dipping ...	1	All		9	6	
043147	Switch, complete, lighting ...	1	All		13	9	
043148	Switch, complete, ignition ...	1	G2, G5		13	9	
042859	Switch, complete, ignition ...	1	G2CS		13	9	
042998	Bracket, ignition switch ...	1	G2CS		1	3	
043162	cover and knob, lighting switch ...	1	All		1	11	
043391	Cover and knob, ignition switch ...	1	All		1	11	
043131	Plug, unit, lighting, black ...	1	G2, G5		3	7	
043132	Plug, unit, ignition, blue ...	1	G2, G5		3	7	
043428	Harness, main ...	1	G2, G5	2	4	0	
043413	Harness, main ...	1	G2CS	1	0	7	
043134	Harness, dipping ...	1	G2, G5		3	3	
043416	Harness, dipping ...	1	G2CS		4	5	
042860	Harness, ignition ...	1	G2CS	1	3	11	
359218	Cable, horn ...	1	All		1	8	
043133	Connector, cable, single ...	R	All			4	
043138	Connector, cable, double ...	R	All			6	
043152	Connector, cable, triple ...	R	All			1	1
043139	Connector, cable, quadruple ...	R	All			1	1
015547	Plug, sparking, K.L.G. F.E.80 ...	1	G2, G5		5	0	
025529	Plug, sparking, K.L.G. F.E.220 ...	1	G2CS		7	6	
018995	Suppressor, interference ...	1	G2, G5		2	4	
042952	Suppressor, interference ...	1	G2CS		1	10	
373	Bulb, headlamp, main 6 volt, 24 by 30 watt (P.F.) ...	1	All		5	0	
				Purchase Tax		1	0
043146	Bulb, headlamp pilot and rear lamp ...	2	All		1	3	
				Purchase Tax			3
015399	Cover, sparking plug ...	1	G2CS		2	4	

Part Number	Description	Quantity	Used on	Price		
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250 SPORTS G2S						
044265	Tank, petrol, bare, red and chrome ...	1	...	17	1	0
043050	Mudguard, front, bare, chrome ...	1	...	3	12	8
043051	Mudguard, rear, bare, chrome ...	1	...	4	10	8
043052	Chainguard, rear, bare, chrome ...	1	...	3	4	2
043053	Handlebar, bare, sports ...	2	...	2	6	6
026242	Cable, assembled, clutch ...	1	...		6	7
043055	Cable, assembled, front brake ...	1	...		5	3
043057	Front number plate, plastic film ...	2	...		1	0
026238	Lever, assembly, front brake and air ...	1	...	1	1	6
18-535	Lever, only, front brake ...	1	...		5	9
18-816	Body, only, front brake lever ...	1	...		6	8
18-087	Screw, pivot, front brake lever ...	1	...			3
18-053	Nut, lock, front brake lever pivot screw ...	1	...			3
12-556	Lever, only, air ...	1	...	4		9
12-594	Body only, air lever ...	1	...	3		6
12-607	Bolt, central, air control lever ...	1	...			9
12-606	Cap, air control lever ...	1	...	1		3
12-033	Washer, spring, air control lever ...	1	...			4
11-013	Screw, clamping lever body ...	1	...			3
11-014	Screw, clamping lever body ...	1	...			3
026232	Lever, assembly, clutch ...	1	...	12		0
18-528	Lever, only, clutch ...	1	...	5		9
18-814	Body, only, clutch lever ...	1	...	6		8
18-087	Screw, Pivot, clutch lever ...	1	...			3
18-053	Nut, lock, clutch lever pivot screw ...	1	...			3
12-595	Clamp, clutch lever body ...	1	...	1		0
11-014	Screw, clutch lever body clamp ...	2	...			3
023707	Trunnion front brake or clutch cable ...	2	...			3

All other parts as standard touring.

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