

*1962. back to approx 1930.
A.J.S. & Matchless details only*

MASTER CATALOGUE

OF

BIG END BEARINGS

SMALL END BUSHES

VALVES

VALVE GUIDES

VALVE SPRINGS

RADIAL LTD.

DISTRIBUTORS OF

ALPHA, HEPOLITE, GLACIER,

TERRY'S SPRINGS & HALL'S GASKETS

A.J.S.

A number of early A.J.S. bearings have been omitted from this section, but every type is available and all are shown in the data section at the end of the catalogue.

The AMC5 (thin shank) bearing is rather liable to breakage and where repeated trouble is experienced we recommend that the flywheel assembly be returned to us for machining so that the current AMC6 (thick shank) bearing may be fitted.

250 c.c.

Year	Model	Con-Rod Casting No.	Big End Part No.	Cage Part No.	Small End Bush Part No.	MAIN BEARINGS	
						Drive Side	Timing Side
1930-34	12	WHT.K	AMCS1	—	✱ SE1	✱ 2×LS9	✱ STD650
1935-40	22, 22S	WHT	AMC4	—	SE1	2×LS9	STD650
1958-62	14	} WHT 043021	AMC14	K50	SE143	2×LS9	042239
1958-60	14CS		AMC17H	K51	SE143	MS10	RLS9
1961-62	14CS						

350 c.c.

1930-31	M4, R4, S4, Side Valve ..	SXSB	AMCS2	—	✱	✱	✱
1931-34	S5 Side Valve	WHT	AMCS1	—	✱	✱	✱
1930-34	R6, S6, 33-6, O.H.V. ..	—	AMCS2	—	✱	✱	✱
1935-36	350 O.H.V.	WHT	AMCLC	K2	SE1	LS10	✱
1937-39	16, 26	WHT	AMC5	K3	SE1	2×LS10	STD650
1940-51	16MS, 16MC	WHT	AMC6	K3	SE1	2×LS10	STD650
1952-53	16MS, 16MC, 16MCS ..	WHT	AMC6	K3	SE1	2×LS10	017489
1954	16MS, 16MC, 16MCS ..	WHT	AMC6	K3	SE1	2×LS10	021481
1955-62	16 MS, 16MC, 16MCT ..	} WHT	AMC6	K3	SE1	{ MS10 LS10	021962
1955	16MCS						
1956-59	16MCS	WHT	AMC12	K51	SE1	{ MS10 LS10	✱
1948-55	7R, Racing	Polished	AMC7R	K46	✱	✱	MS11
1956-62	7R, Racing	Polished	AMC12L	K51	✱	✱	MS11
1960	8 (Light 350)	44023	AMC17	K51	SE143	LS9(2 off)	042239
1961-62	8 (Light 350)	44023	AMC17	K51	SE143	MS10	RLS9

500 c.c.

1930-36	S9, T9, Side Valve ..	WHT	AMCS2	—	✱	✱	✱
1935-37	4, 14, 19, Side Valve ..	WHT	AMCLC	K2	SE1	✱	✱
1931-35	8, 18, 'Stevens' O.H.V. ..	WHTK	AMCS2	—	✱	✱	✱
1930-36	R8, S8	WHT	AMCLC	K2	SE1	✱	✱
1937-51	18, 18S, 18C	WHT	AMC6	K3	SE1	2×LS10	STD650
1952-53	18S, 18C, 18CS	WHT	AMC6	K3	SE1	2×LS10	017489
1954	18S, 18C, 18CS	WHT	AMC6	K3	SE1	2×LS10	021481
1955-62	18S, 18C	} WHT	AMC6	K3	SE1	{ MS10 LS10	021962
1955	18CS						
1956-62	18CS	WHT	AMC12	K51	SE1	{ MS10 LS10	023346

✱ Indicates items for which patterns are required.

500 c.c. and 600 c.c. TWIN

Year	Model	Con-Rod Casting No.	Big End Part No.	Cage Part No.	Small End Bush Part No.	MAIN BEARINGS	
						Drive Size	Timing Size
1949-62	Model 20, 30, Spring Twin	—	—	—	—	RLS12½	RLS12½

990 c.c. TWIN

1937-40	37-2, 40-2, O.H.V.	WHT	AMC8	K1 (2 off) K2 (1 off)	SE1	✱	✱
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✱ Indicates items for which patterns are required,

Matchless

A number of early Matchless bearings have been omitted from this section, but every type is available, and all are shown in the data section at the end of the catalogue.

The AMC5 (thin shank) bearing is rather liable to breakage and where repeated trouble is experienced we recommend that the flywheel assembly be returned to us for machining so that the current AMC6 (thick shank) bearing may be fitted.

250 c.c.

Year	Model	Con-Rod Casting No.	Big End Part No.	Cage Part No.	Small End Bush Part No.	MAIN BEARINGS	
						Drive Side	Timing Side
1935-40	D2, G2, Clubman ..	WHT	AMC4	—	SE1	2×LS9	STD650
1958-62	250 O.H.V... ..	} WHT	AMC14	K50	SE143	2×LS9	042239
1958-60	G2CS		AMC17H	K51	SE143	MS10	RLS9
1961-62	G2CS		043021				

350 c.c.

1933-35	D3	D8E/1816	AMCSU	—	*	*	*
1935-36	350 O.H.V... ..	WHT P	AMCLC	K2	SE1	LS10	*
1937-39	G3	WHT	AMC5	K3	SE1	2×LS10	STD650
1940-51	G3L, G3LS, G3LC ..	WHT	AMC6	K3	SE1	2×LS10	STD650
1952-53	G3LS, G3LC, G3LCS ..	WHT	AMC6	K3	SE1	2×LS10	017489
1954	G3LS, G3LC, G3LCS ..	WHT	AMC6	K3	SE1	2×LS10	021481
1955-62	G3LS, G3LC	} WHT	AMC6	K3	SE1	{ MS10 LS10	021962
1955	G3LCS						
1956-59	G3LCS	WHT	AMC12	K51	SE1	{ MS10 LS10	*
1960	G5	44023	AMC17	K51	SE143	LS9 (2 off)	D42239
1961-62	G5	44023	AMC17	K51	SE143	MS10	RLS9

500 c.c.

1932-35	D5, D80, Side Valve ..	1816	AMCSU	K4	*	*	*
1930-33	CS, O.H.V.	—	AMC10	—	*	*	*
1930-36	R8, S8	WHT	AMCLC	K2	SE1	*	*
1937-51	G80S, G80C	WHT	AMC6	K3	SE1	2×LS10	STD650
1952-53	G80S, G80C, G80CS ..	WHT	AMC6	K3	SE1	2×LS10	017489
1954	G80S, G80C, G80CS ..	WHT	AMC6	K3	SE1	2×LS10	021481
1955-62	G80S, G80C	} WHT	AMC6	K3	SE1	{ MS10 LS10	021962
1955	G80CS						
1956-62	G80CS	WHT	AMC12	K51	SE1	{ MS10 LS10	023346
All Years	G50	—	AMC12L	K51	*	*	*

500 c.c. and 600 c.c. TWIN

1949-62	20, 30, Springtwin ..	—	—	—	—	RLS12½	RLS12½
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990 c.c. TWIN

1933-39	Side Valve Twin	WHT	AMC7D	2×K2	SE1L	*	*
1936-40	X, O.H.V. Twin	WHT	AMC8	{ 2×K1 1×K2 }	SE1	*	*

* Indicates items for which patterns are required.

A.J.S.

250 c.c.

Year	Model	VALVES		VALVE GUIDES		Valve Springs
		Inlet	Exhaust	Inlet	Exhaust	
1935-40	22, 22S, O.H.V.	V85 (STD675)	V86 (STD675)	G425 (39-12E-148)	G425 (39-12E-148)	VS82
1958-60	14 O.H.V.	V87 (042032)	V88 (042033)	G487 (042068)	G488 (042069)	VS529
1960-62	14, 14CS	V87 (042032)	V192 (042868)	G487 (042068)	G488 (042869)	VS529

350 c.c.

1937-47	16, 16M, O.H.V.	V57 (STD 676)	V58 (STD 677)	G425 (39-12E-148)	G425 (39-12E-148)	VS82
1948	16, 16M, O.H.V.	V57 (STD 676)	V58 (STD 677)	G425 (39-12E-148)	G425 (39-12E-148)	VS276
1949-51	16, 16M, 16MC	V21 (013985)	V22 (013986)	G425 (017019)	G425 (014510)	VS362
1952-53	16M, 16MC, 16MCS	V21 (013985)	V22 (013986)	G425 (017019)	G425 (014510)	VS461
1954	16M, 16MC, 16MCS	} V21 (013985)	V22 (013986)	G425 (017019)	G463 (021185)	VS461
1955	16M, 16MS					
1955	16MC, 16MCS	V21 (013985)	V172 (018103)	G425 (017019)	G463 (021185)	VS461
1956-62	16, 16M, 16MS	V21 (013985)	V22 (013986)	G425 (017019)	G485 (022208)	VS461
1956-62	16MCT, 16C	} V21 (013985)	V172 (018103)	G425 (017019)	G485 (022208)	VS461
1956	16MCS					
1960	Light 350, Model 8	V197 (044002)	V88 (042033)	G487 (042068)	G488 (042069)	VS529
1961-62	Light 350, Model 8	V197 (044002)	V192 (042868)	G487 (042068)	G488 (042069)	VS529

500 c.c.

1937-47	8, 18	V53 (STD 678)	V54 (STD 679)	G425 (39-12E-148)	G425 (39-12E-148)	VS82
1948	8, 18S, 18C	V53 (STD 678)	V54 (STD 679)	G425 (39-12E-148)	G425 (39-12E-148)	VS276
1949-51	18, 18S, 18C	V55 (013988)	V56 (013989)	G425 (017019)	G425 (014510)	VS362

Genuine part numbers shown in brackets for reference only. Do not quote these when ordering.

500 c.c. *continued.*

Year	Model	VALVES		VALVE GUIDES		Valve Springs
		Inlet	Exhaust	Inlet	Exhaust	
1952-53	18, 18S, 18C, 18CS	V55 (013988)	V56 (013989)	G425 (017019)	G425 (014510)	VS461
1954-55	18, 18S, 18C, 18CS	V55 (013988)	V56 (013989)	G425 (017019)	G463 (021158)	VS461
1956-59 1956	18, 18S 18CS	} V55 (083988)	V56 (013989)	G425 (017019)	G485 (022208)	VS461
1960-62	18, 18CS					

500 c.c. TWIN

1949-57	20, Spring Twin	V38 (014163)	V39 (014165)	G452 (014170)	G453 (014171)	VS423
1958-59	20, Spring Twin	V38 (014163)	V39 (014165)	G452 (014170)	G453 (014171)	VS519
1960-61	20, Spring Twin	V203 (026040)	V204 (026042)	G513 (026044)	G514 (026045)	VS519

600 c.c. and 650 c.c. TWIN

1955-56	30, Spring Twin	V38 (014163)	V39 (014165)	G452 (014170)	G453 (014171)	VS423
1957	30, Spring Twin	V171 (023403)	V39 (014165)	G452 (014170)	G453 (014171)	VS423
1958	30, Spring Twin	V171 (023403)	V39 (014165)	G452 (014170)	G453 (014171)	VS519
1959	31, Twin	V171 (023403)	V39 (014165)	G542 (014170)	G512 (025320)	VS553
1960-61	31, Twin	V205 (026041)	V206 (026043)	G513 (026044)	G514 (026045)	VS553

Genuine part numbers shown in brackets for reference only. Do not quote these when ordering.

Matchless

250 c.c.

1935-40	D2, G2, Clubman	V85 (STD 675)	V86 (STD 675)	G425 (39-12E-148)	G425 (39-12E-148)	VS82
1958-60	G2	V87 (042032)	V88 (042033)	G487 (042068)	G488 (042069)	VS529
1960-62	G2, G2CS	V87 (042032)	V192 (042868)	G487 (042068)	G488 (042869)	VS529

Genuine part numbers shewn in brackets for reference only. Do not quote these when ordering.

350 c.c.

Year	Model	VALVES		VALVE GUIDES		Valve Springs
		Inlet	Exhaust	Inlet	Exhaust	
1937-47	G3, G3L	V57 (STD 676)	V58 (STD 677)	G425 (39-12E-148)	G425 (39-12E-148)	VS82
1948	G3L	V57 (STD 676)	V58 (STD 677)	G425 (39-12E-148)	G425 (39-12E-148)	VS276
1949-51	G3L, G3LS, G3LC	V21 (013985)	V22 (013986)	G425 (017019)	G425 (014510)	VS362
1952-53	G3L, G3LS, G3LC, G3LCS ...	V21 (013985)	V22 (013986)	G425 (017019)	G425 (014510)	VS461
1954 1955	G3L, G3LS, G3LC, G3LCS ... G3L, G3LS	} V21 (013985)	V22 (013986)	G425 (017019)	G463 (021185)	VS461
1955	G3LC, G3LCS					
1956-62	G3LS	V21 (013985)	V22 (013986)	G425 (017019)	G485 (022208)	VS461
1956-62 1956	G3LCT, G3LC G3LCS	} V21 (013985)	V172 (018103)	G425 (017019)	G485 (022208)	VS461
1960	Light 350, Model G5 ...					
1961-62	Light 350, Model G5 ...	V197 (044002)	V88 (042033)	G487 (042068)	G488 (042069)	VS529
		V197 (044002)	V192 (042868)	G487 (042068)	G488 (042869)	VS529

500 c.c.

1937-47	G80L	V53 (STD 678)	V54 (STD 679)	G425 (39-12E-148)	G425 (39-12E-148)	VS82
1948	G80L	V53 (STD 678)	V54 (STD 679)	G425 (39-12E-148)	G425 (39-12E-148)	VS276
1949-51	G80, G80S, G80C	V55 (013988)	V56 (013989)	G425 (017019)	G425 (014510)	VS362
1952-53	G80, G80S, G80C, G80CS ...	V55 (013988)	V56 (013989)	G425 (017019)	G425 (014510)	VS461
1954-55	G80, G80S, G80C, G80CS ...	V55 (013988)	V56 (013989)	G425 (017019)	G463 (021185)	VS461
1956-59 1956	G80S G80CS	} V55 (013988)	V56 (013989)	G425 (017019)	G485 (022208)	VS461
1960-62	G80, G80CS					
		V208 (026028)	V209 (026029)	G515 (026030)	G506 (024519)	VS461 Not Model CS

Genuine part numbers shown in brackets for reference only. Do not quote these when ordering.

MATCHLESS—continued

500 c.c. TWIN

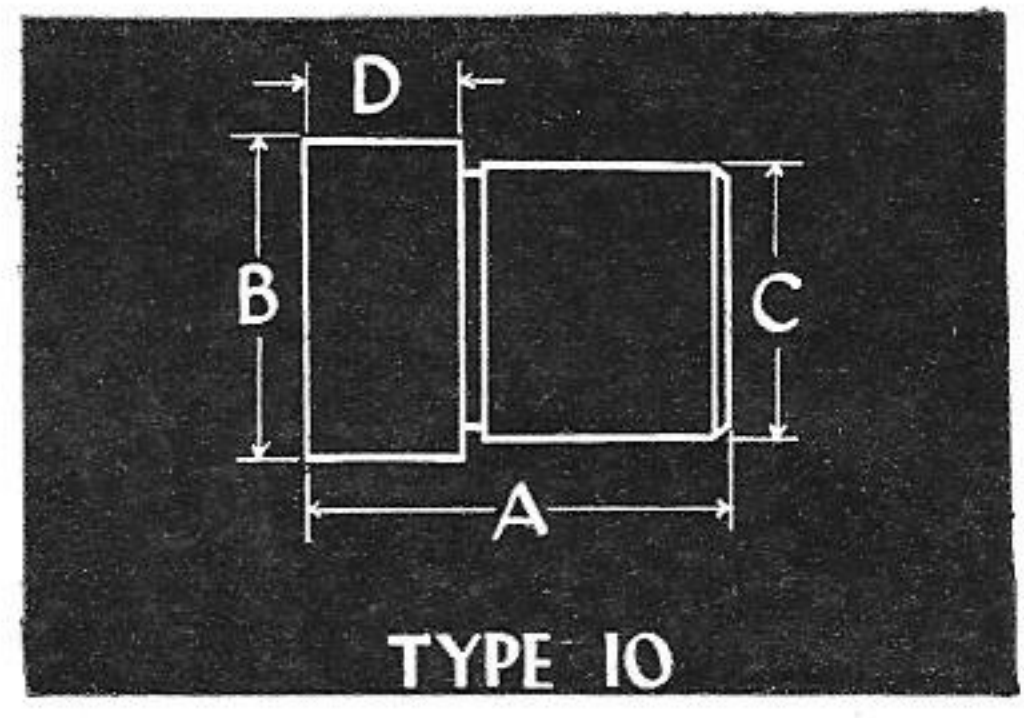
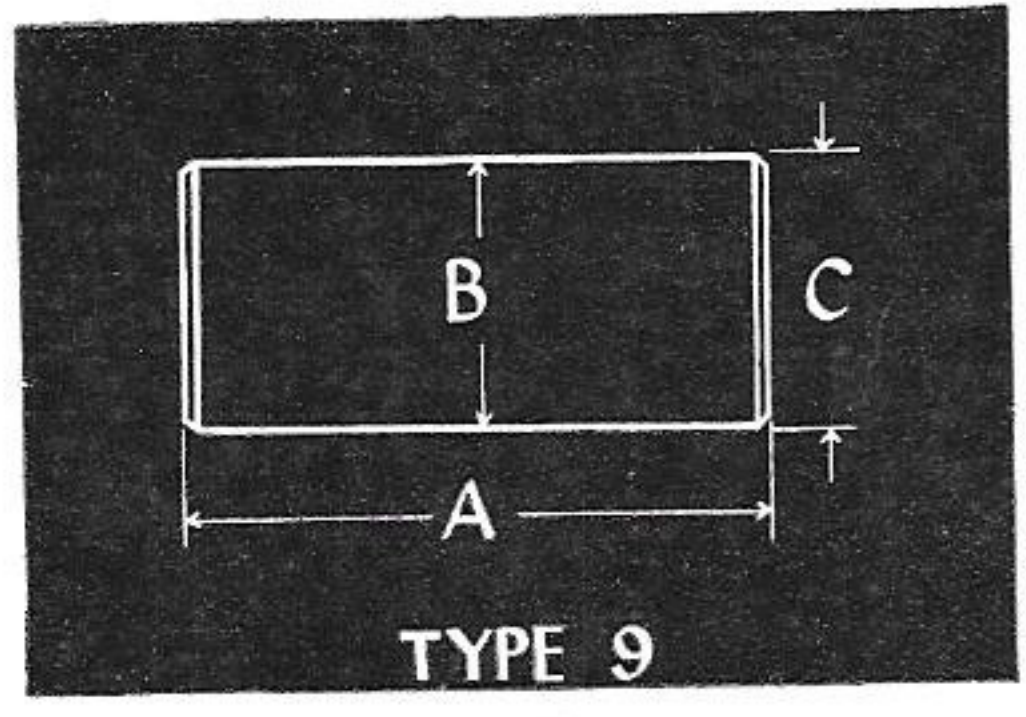
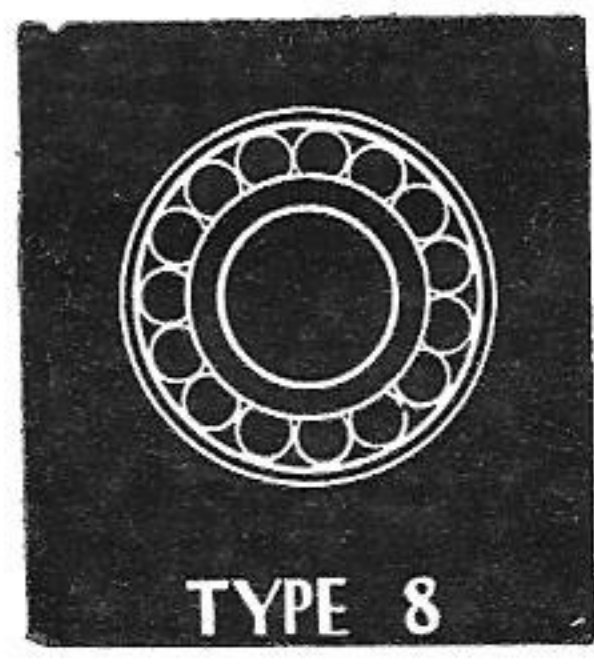
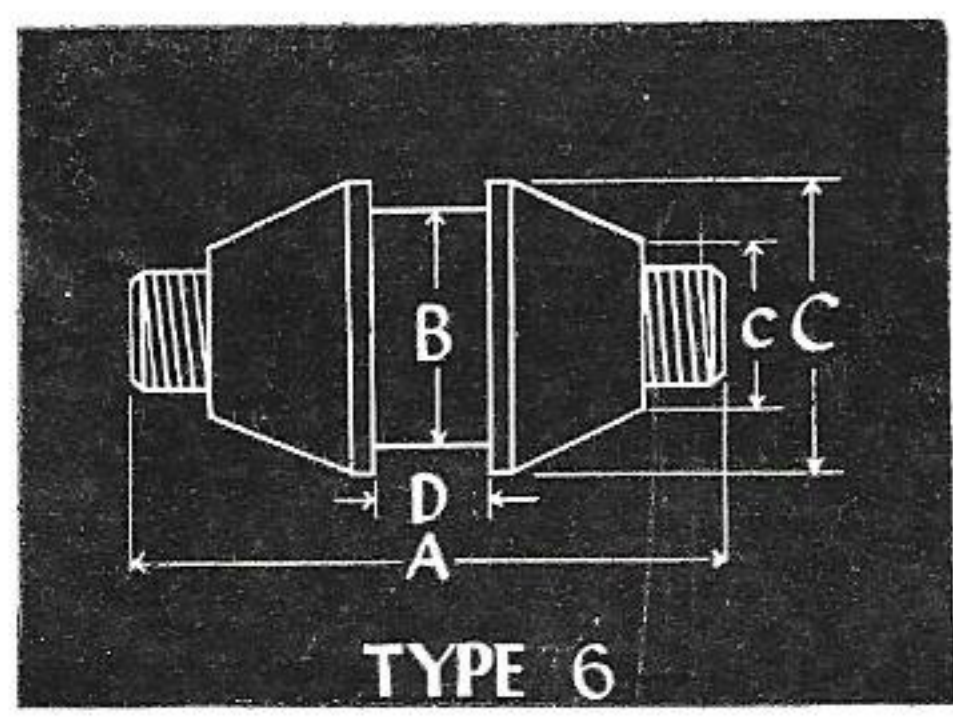
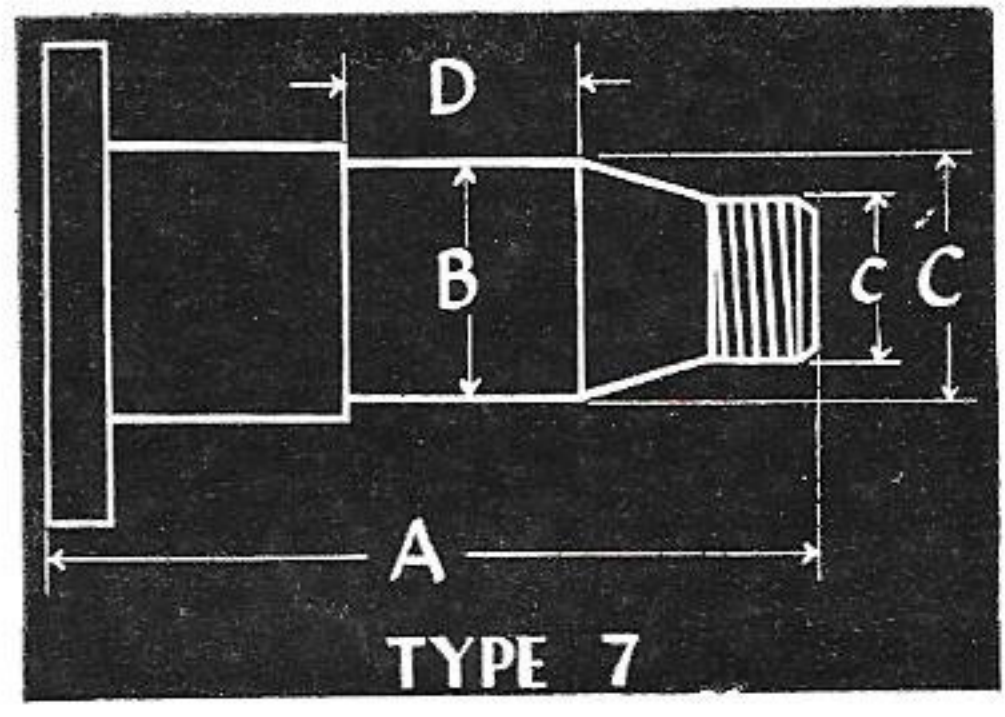
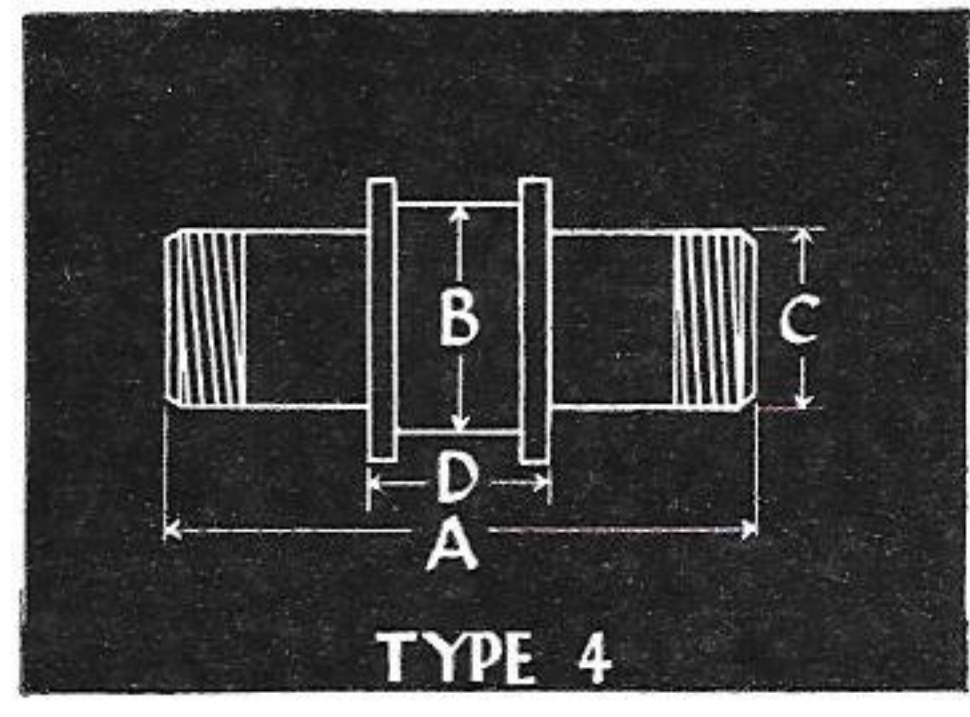
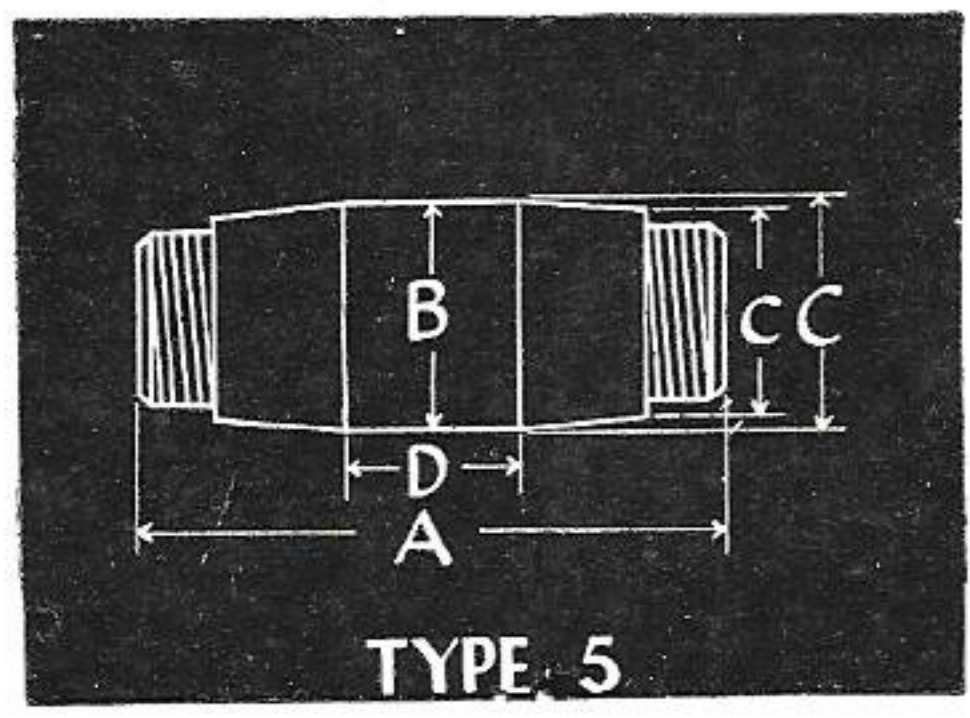
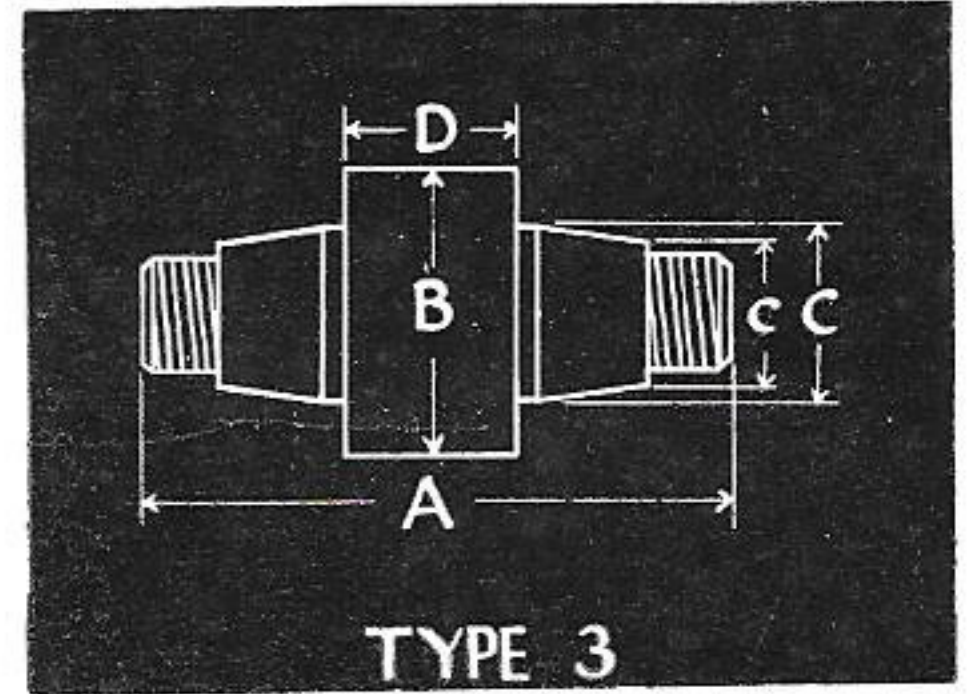
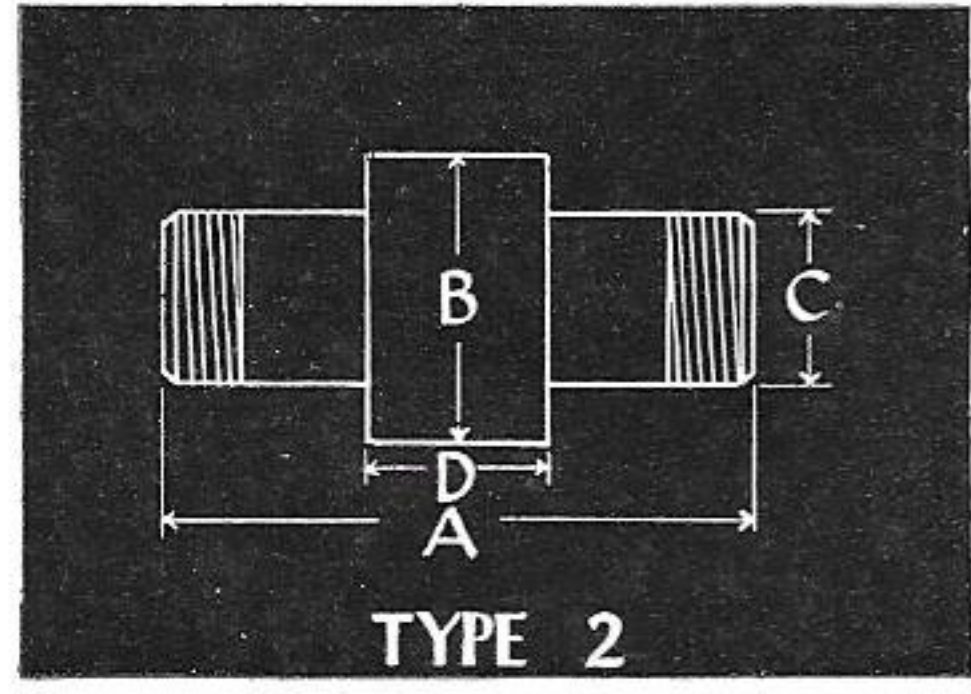
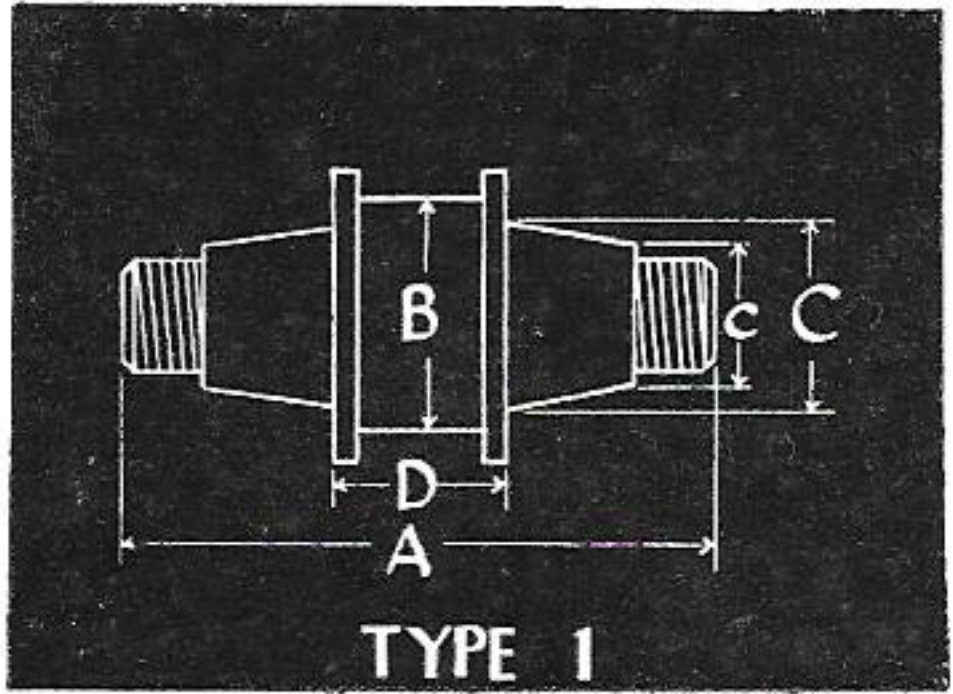
Year	Model	VALVES		VALVE GUIDES		Valve Springs
		Inlet	Exhaust	Inlet	Exhaust	
1949-57	G9, Spring Twin	V38 (014163)	V39 (014165)	G452 (014170)	G453 (014171)	VS423
1958-59	G9, Spring Twin	V38 (014163)	V39 (014165)	G452 (014170)	G453 (014171)	VS519
1960-61	G9 Twin	V203 (026040)	V204 (026042)	G513 (026044)	G514 (026045)	VS519

600 c.c. and 650 c.c. TWIN

1955-56	G11	V38 (014163)	V39 (014165)	G452 (014170)	G453 (014171)	VS423
1957	G11	V171 (023403)	V39 (014165)	G452 (014170)	G453 (014171)	VS423
1958	G11	V171 (023403)	V39 (014165)	G452 (014170)	G453 (014171)	VS519
1959	G12	V171 (023403)	V39 (014165)	G452 (014170)	G512 (025320)	VS553
1960-61	G12	V205 (026041)	V206 (026043)	G513 (026044)	G514 (026045)	VS553

Genuine part numbers shown in brackets for reference only. Do not quote these when ordering.

CRANK PIN TYPES



		CRANKPINS						OUTER RACE		
Alpha Part No.	Replacing Genuine Part No.	Type	Overall Length "A"	Track Dia. "B"	Shank Dia. "C"	Centre Width "D"	Roller Size	Outside Dia.	Inside Dia.	Width
A.J.S. and Matchless										
AMC4	—	2	2·625	·965	·753	·515	$\frac{1}{4}'' \times \frac{1}{4}''$	1·751	1·467	·500
AMC5	—	2	2·885	1·204	·753	·950	$\frac{1}{4}'' \times \frac{1}{4}''$	2·00	1·704	·937
AMC6	017020	2	2·885	1·204	·878	·950	$\frac{1}{4}'' \times \frac{1}{4}''$	2·00	1·704	·937
AMCLC	—	2	2·660	1·515	·753	·640	$\frac{1}{4}'' \times \frac{1}{4}''$	2·313	2·017	·630
AMC10	—	2	3·250	1·515	1·003	·640	$\frac{1}{4}'' \times \frac{1}{4}''$	2·313	2·017	·625
AMC11	—	2	3·3125	—	1·003	·875	Needle	1·814	—	·857
AMC/ Taper	—	3	2·632	·962	·875/·795	·570	$\frac{1}{4}'' \times \frac{1}{4}''$	Not Fitted		
AMC8	—	2	3·375	1·515	1·003	1·376	$\left\{ \begin{array}{l} \frac{1}{4}'' \times \frac{1}{4}'' \\ \frac{1}{4}'' \times \frac{5}{16}'' \\ \& \frac{1}{4}'' \times \frac{5}{16}'' \end{array} \right\}$	2·313	2·017	·630/ ·360
AMC9S } AMC9 }	—	2	3·325	·960	·753	·510	$\frac{1}{4}'' \times \frac{1}{4}''$	1·812	1·462	·250
AMC/S1	—	4	2·625	1·202	·814	·790	$\frac{1}{4}'' \times \frac{1}{4}''$	2·001	1·704	·625
AMC/S2	—	4	2·745	1·202	·938	·930	$\frac{1}{4}'' \times \frac{5}{16}''$	2·001	1·704	·687
AMC/S3	—	4	2·680	1·202	1·002	·930	$\frac{1}{4}'' \times \frac{5}{16}''$	2·001	1·704	·687
AMCSU	—	2	2·605	1·202	·753	·640	$\frac{1}{4}'' \times \frac{1}{4}''$	2·002	1·704	·625
AMC4W	—	2	2·562	·965	·753	·640	$\frac{1}{4}'' \times \frac{5}{16}''$	1·751	1·467	·625
AMC7A	—	4	3·250	·960	·753	1·475	$\frac{1}{4}'' \times \frac{1}{4}''$	1·751	1·462	·625
AMC7B	—	4	3·250	1·202	·939	1·605	$\frac{1}{4}'' \times \frac{1}{4}''$	2·002	1·704	·687
AMC7D	—	2	3·375	1·515	1·003	1·275	$\frac{1}{4}'' \times \frac{1}{4}''$	2·313	2·017	·630
AMC7C	—	2	3·3125	1·515	1·003	1·015	$\frac{1}{4}'' \times \frac{1}{4}''$	2·313	2·017	·500
AMC/WE	—	4	2·940	·965	·753	·750	$\frac{1}{4}'' \times \frac{1}{4}''$	1·750	1·467	·687
AMC7R	015774	2	3·125	1·516	·8785	·950	$\frac{1}{4}'' \times \frac{5}{16}''$	2·313	2·017	·937
AMC12	022313	2	2·970	1·515	1·004	·695	$\frac{1}{4}'' \times \frac{1}{4}''$	2·314	2·0165	·685
AMC14	042006	2	2·690	1·204	·752/·754	·695	$\frac{1}{4}'' \times \frac{1}{4}''$	Not Fitted		
AMC17	044020	2	2·687	1·515	·880	·690	$\frac{1}{4}'' \times \frac{1}{4}''$	2·312	2·017	·675
AMC18	041531	9	1·990	1·032	1·032	—	$\frac{1}{4}'' \times \frac{3}{8}''$	Not Fitted		
AMC19	045020	9	1·790	·875	·875	—	$\frac{1}{4}'' \times \frac{3}{8}''$	Not Fitted		

See page 54 for illustrations of crank pin types.

ALPHA SMALL END BUSHES

Alpha Part No.	Make	Genuine Part No.	Inside Diameter	Outside Diameter	Length
SE1	A.J.S., MATCHLESS ..	017317	.875	1.065	1.065

See page 54 for illustrations of crank pin types.

GLACIER

MOTOR CYCLE

PLAIN BEARINGS

TYPE, MODEL AND YEAR BORE AND STROKE	Part	STANDARD DIMENSIONS				Units per Set	Maker's Equivalent Part No.	GLACIER PART No.	GLACIER SET No.	Remarks
		Minimum Shaft or Pin Diameter	Minimum Bearing Wall Thickness or Maximum Bush Bore	Bearing Outside Diameter or Maximum Housing Bore	Bearing Length or T/Washer Thickness					
ARIEL Models: 500 cc. KH, KG, TWIN, RED HUNTER, SQUARE FOUR, 1947/on Sizes available:- I	B/E	1.3745"	.0625"	1.502"	.822"	2 prs.	KI40A	GS 8747.M	B 2023	
A.J.S. 500 c.c. Twin Model 20 To Engine No. 7000 After Engine No. 7000 After Engine No. 7000 1949/55 1956/on Sizes available:- I	/M 1.62575" .072" /M 1.62575" .072" T/W 1.795" (i/d) B/E (Rod) 1.62475" .07185" B/E (Cap) 1.62475" .07185" Late B/E 1.62475" .07185"	.072" .072" (i/d) .07185" .07185" .07185"	1.7715" 1.7715" 2.285" 1.7715" 1.7715" 1.7715"	1.246" .665" .093" .844" .844" .844"	1 pr. 1 pr. 2 prs. 2 hrs. 2 hrs. 4 hrs.	011547 016649 016648 018644 018643 018644	GS 9373.S GS 9372.S GS 8388.S GS 8746.LC GS 8746.M GS 8746.LC	W 2036 B 2022 B 2031	II	
B.S.A. A7, A10, STAR TWIN, 500 c.c., GOLDEN FLASH, SHOOTING STAR, 650 c.c., 1950/on 62x 70x Sizes available:- I	B/E	1.4595"	.07185"	1.606"	.780"	2 prs.	67-320	GS 8748.LC	B 2024	
ROAD ROCKET, TWIN 650 c.c. Sizes available:- 2	(Nominal) B/E 1.6875" .07785"	1.8455" .700"	.700"	.700"	2 prs.	67-1176	GS 8957.LC	B 2033		

I—1 Flange

II—2 Flanges

GLACIER

REPLACEMENT BEARINGS

DOUGLAS 500 cc., 600 cc., 68x I	B/E 1-7490" .05225" 1-856" 1-285" 1 pr. 27631 Sizes available:- Std., .010", .020", .030", .040", also $\frac{1}{16}$ " U/Size Resizable	GS 9049.S								
J.A.P. (J. A. PRESTWICH) 1-2 H.P. 2A, SA, 98 c.c., 1946/on 51.5 x I	B/E .7475" .0525" .855" .627" 1 pr. 18685 Sizes available:- Std., .010", .020", .030", also $\frac{1}{32}$ " U/Size Resizable	GS 8290.S								
4½ H.P. Model 5, 1945/on 80x 2	B/E 1-1225" .0625" 1-250" 1-150" 1 pr. 18473 Sizes available:- Std., .010", .020", .030", also $\frac{1}{32}$ " U/Size Resizable	GS 8515.S								
Model 6, 1945/on 3¾ x 3	B/E 1-3735" .06225" 1-500" 1-297" 1 pr. 18475 Sizes available:- Std., .010", .020", .030", also $\frac{1}{32}$ " U/Size Resizable	GS 7464.S								
TYPE, MODEL AND YEAR BORE AND STROKE	Part	STANDARD DIMENSIONS				Units per Set	Maker's Equivalent Part No.	GLACIER PART No.	GLACIER SET No.	Remarks
J.A.P. (J. A. PRESTWICH) Continued 1-2 H.P. Model 4/2, 4/3, 1950/on 64.5x 4	B/E	1-1225"	.0625"	1-250"	.920"	1 pr.	18474	GS 8730.S		
Model 4/F 1950/on 2¾ x 5	B/E	.8725"	.05225"	.980"	.768"	1 pr.	18476	GS 8744.S		
8 H.p. 2 cyl. Model 55 6	B/E		.06225"	1-500"	1-138"	2 prs.	18492	GS 9115.S	B 2027	
MATCHLESS 500 c.c. To Engine No. 7000 Twin After Engine No. 7000 Model G 9 After Engine No. 7000 1949/55 1956/on I	/M /M T/W B/E(Rod) B/E(Cap) Late B/E	1-62575" 1-62575" 1-795"(i/d) 1-62475" 1-62475" 1-62475"	.072" .072" .072" .07185" .07185" .07185"	1-7715" 1-7715" 2-285" 1-7715" 1-7715" 1-7715"	1-246" .665" .093" .844" .844" .844"	1 pr. 1 pr. 2 prs. 2 hrs. 2 hrs. 4 hrs.	011547 016649 016648 018644 018643 018644	GS 9373.S GS 9372.S GS 8388.S GS 8746.LC GS 8746.M GS 8746.LC	W 2036 B 2022 B 2031	H
NORTON 500 c.c. Twin 600 cc., DOMINATOR I	B/E	1-5000"	.0515"	1-605"	.808"	2 prs.	17828	GS 8749.M	B 2025	

I—1 Flange

II—2 Flanges